



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

RBEM625V3006101-3

Job Sheet 176453



Part No: RBEM625V3006101-3

Job Qty: 6 ea

Part Name: Placard, Plastic



Part Weight: 0 lbs

Status: At Planning

Priority: High

Job Created: 4/24/18

Job Tracking No:

Due Date: 4/30/18

Created By: Logan David

Type: SOLD

Description:

Note: RBEM625V3006101-3 REV.C SHEET 4 IPP Rev.A 17.08.24 New issue DP Verify DD IPP REV:B 17.11.17 AS
PER DWG REV.C DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		4/30/18	0.00	0.00	Start Up Small Fab-3		MLL DAG
110	Small Fab	6 pcs		4/30/18	0.00	2.44	Small Fab-4		MLL 38
120	QC	6 pcs		4/30/18	0.00	0.00	QC5		
130	Packaging	6 pcs		4/30/18	0.00	0.00	Packaging3-1		GA 135 18-06-01
140	QC21-SA	6 Ea		4/30/18	0.00	0.00	QC21		

Part Op 110 - 1-Engrave placard using Laser engraver as per DWG. Sheet 3. ***NOTE*** Use PDF
Descriptions: 120 - QC5- Inspect part completeness to step on W/O
130 - Identify as per dwg & Stock Location: _____
140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
LM922402	Plastic, Black & White	.5640 sf (.094 ea)	90-Start up Operation	5068461

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	LM922402	1	39	0

Part Specifications

Specifications could not be found.

Plex 4/24/18 12:53 PM dart.logan.david

5/09
SHIP
5-10
No
FAIL

2.25
4.50
1.5 3



Container No: S076543

Part: RBEM625V3006101-3

Job No: 176453

Serial No/Batch: S076543

Revision: C

Inspector:

Exp Date:

Instructions:

05/30/2018

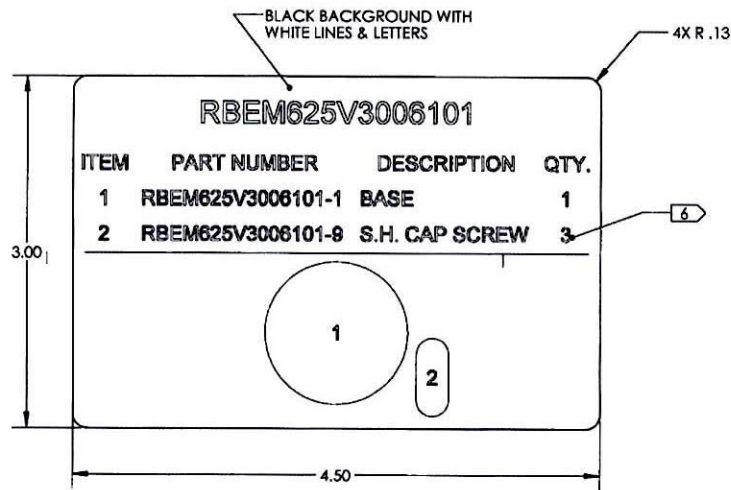
Date: 05/30/18

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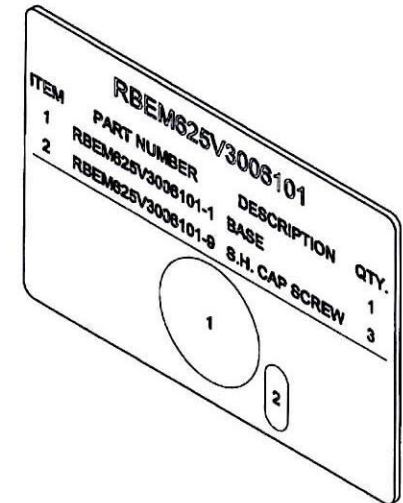
SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 176453

20180424



RBEM625V3006101-3 PLACARD



NOTES:

- 1) MATERIAL: MULTI-CRAFT PLASTIC #LM922402
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) SPEC: N/A
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: LASER ENGRAVE PER RBEM625V3006101-3 LATEST REVISION PDF

DART AEROSPACE Newbury, Ontario, Canada	
TITLE PLACARD	
DWG NO. RBEM625V3006101-3	
REV C	
DESIGN BY: VM 10/5/2017	3006 2 .005 FRACTIONS 2 1/8
DRAWN BY: VM 11/08/2017	306 2 .01 ANGLES 2 1/2
CHECKED: SAC 11/08/2017	2 .01 SURFACES = 12
MFG. APPR: DP 11/08/2017	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED
APPROVED: VM 11/10/2017	2. INTERPRET DIM AND TOL PER ASME Y14.5-2009
DATE: 11/8/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING
SCALE: NTS	WEIGHT: N/A
SHEET 4 OF 6	
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